

Date: Thursday, 08/01/2009 1:45:04 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT SKID LH 206L1,L3,L4&407
 Job Number : 44510
 Estimate Number : 10307
 P.O. Number :
 This Issue : 08/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SKIDTUBES
 Previous Run : 44507
 Part Number : D206642511
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : L
 Material :
 Due Date : 02/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JLD 09.01.08
 Comment : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM
 Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 est rev D 07.06.06 added K642-511 EC
 Est Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



HJ for JLD 01/02/00



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-511CHG003

S 02/02/03

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 44510A FLOAT SKIDTUBE ASSEMBLY



Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY

1 x D206-642-541 Batch 44510

S 09/02/23 (x1)

4.0 K642 511 saddle kit 642-511



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 saddle kit 642-511 43372

S 09/02/23 (x1)

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/02/23 (x1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 08/01/2009 1:45:04 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID LH 206L1,L3,L4&407

Job Number: 44510

Part Number: D206642511

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-511

Location: _____

Rev D

SS 09/02/23 (K)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/23 (J)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.02.23

44510A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries